210 kW (282 HP) at 2100 rpm
(Straight / full turn) 17.8 / 15.5 t
3.5 ~ 4.5 m³

DL420A | Wheel Loader
DO YOU WANT LOWER RUNNING COSTS, THE MOST EFFICIENT TECHNOLOGY AND FIRST-CLASS OPERATOR COMFORT?

The key phrase used during the development of the DL420A was “giving optimum value to the end user”. This translates, in concrete terms, into:

- Increased productivity thanks to the use of the powerful 11 litre engine and the excellent synchronization of the drive train with the hydraulic system
- Improved ergonomics, increased comfort and excellent all-round visibility ensuring safe and pleasant working conditions
- Improved reliability through the use of new high-performance materials, the development of new computer-assisted design techniques and by intensive and systematic test programs. All of these combine to increase the life of vital components and reduce operating costs
- Reduced maintenance increases uptime and reduces operating costs

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TAKE A TOUR

COMFORT AND CONVENIENCE
- Spacious, comfortable cab
- Large storage compartments
- Large windows for better visibility
- Rear screen antenna
- Air suspension seat, rear view camera, heated mirrors (optional)

POWER AND FUEL EFFICIENCY
- Doosan DE12TIS engine (210 kW at 2100 rpm)
- High torque at low rpm for better response
- Clutch cut-off via brake pedal
- 4-gear transmission

Load isolation system (option)

最新的ZF轴系配合自动/手动换挡模式

Wide range of attachments

“Lift arm raise kick-out” and “return to dig” functions

最新一代ZF轴系配合自动限滑差速器

Clean, solid articulation hinge design

Easy access to maintenance components from the ground

Fenders, radiator grille, engine bonnet and other parts made of robust steel

Wide range of attachments

3-stage air filter with Turbo 3 cyclone dust separator

4-gear ZF powershift transmission with automatic and manual shift modes

Fenders, radiator grille, engine bonnet and other parts made of robust steel

Wide range of attachments

3-stage air filter with Turbo 3 cyclone dust separator

4-gear ZF powershift transmission with automatic and manual shift modes

Fenders, radiator grille, engine bonnet and other parts made of robust steel

Wide range of attachments

3-stage air filter with Turbo 3 cyclone dust separator

4-gear ZF powershift transmission with automatic and manual shift modes

Fenders, radiator grille, engine bonnet and other parts made of robust steel

Wide range of attachments

3-stage air filter with Turbo 3 cyclone dust separator

4-gear ZF powershift transmission with automatic and manual shift modes

Fenders, radiator grille, engine bonnet and other parts made of robust steel

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4-gear ZF powershift transmission with automatic and manual shift modes

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Wide range of attachments
More power that lifts productivity to new heights

**Strength and intelligence – a winning combination**

Exceptional power combined with the finest workmanship results in a machine that will perform at the highest level. The DL420A enhances your output from every angle. Impressive digging power and high traction make penetration easy and allow you to tackle the hardest materials. Work is quick and efficient with a powerful hydraulic system.

**Hydraulic power steering**
Works with a flow amplifier and priority valve. And the emergency steering system (option) is a safety feature in the event of a malfunction of the steering system while travelling.

**High lift**
Better dump reach and height at bucket pivot point.

**Automatic transmission**
The transmission is particularly smooth and the gear ratios are optimized. There are no shocks, resulting in an appreciable level of comfort for the operator. The traction force is optimum under all working conditions.

The combination of these characteristics enables the loader to maintain high speed under all conditions, enhances breakout forces and thus optimizes bucket filling at each cycle.

The transmission has three modes of operation:
- Manual
- Automatic (automatic shift for all gears)
- Semi-automatic (automatic with a "kick-down" for first gear)

**Axeles**
Improved internal oil flow greatly reduces the temperature difference between the hub and the differential, as well as prevents premature disc wear due to overheating of the internal hub components.

**Limited-slip ZF differential**
The front and rear axles are fitted with limited-slip differentials. This automatically ensures maximum tractive effort and easy driving over soft and muddy ground. It also reduces the risk of skidding and, at the same time, prevents excessive tyre wear.

The brake discs integrated into the planetary reduction gears in the hubs are metal reinforced, ensuring long hours of operation and reduced maintenance.

**AIR-TO-AIR INTERCOOLER ENGINE**
- Highly efficient, delivering the highest power output in its class
- Environmentally friendly
- Meets U.S. EPA Tier II regulations and European Stage II regulations governing the reduction of harmful NOx and PM emissions

The brake piping has been integrated into the axle housing and is protected from damage from external shock when the machine drives over rough terrain.

**Increased axle durability and machine stability**
The brake discs have been repositioned to the rear part of the reduction gear where the rotation speed is lower. As a result, the discs are exposed to lower rpm, heat generation is reduced and the life span of the discs is greatly extended. This positioning provides excellent machine stability. An automatic disc clearance regulator has been integrated into the design and the disc clearance is maintained at the optimum level at all times as the discs wear out. This prevents any lag in brake response. Another convenient feature is that brake disc wear can easily be measured without disassembling the hub.
Comfort at its best – take a seat!

The workspace you’ve always wanted

The productivity of your wheel loader is directly linked to the operator’s performance. That’s why Doosan has placed comfort at the very centre of its design priorities for the DL420A. More space, better visibility, air conditioning, a comfortable seat and plenty of storage space make it easy to work for hours without fatigue or discomfort. There’s no need to pay extra for the options you want – most of them are standard features on this loader.

- 3" Safety belt (option) – Retractable seat belt
- Precise control levers
- Sunvisor & room mirror
- Steering column
- Arm rests
- Air conditioning & defroster system
- Air-suspension seat (option)
- Central indicator panel
- Lateral console
- Different options are available to match what the operator is accustomed to as well as an optional auxiliary lever.
- Featuring as standard for extra comfort when operating.
- The steering column is adjustable for reach and rake and features both tilting and telescopic functions.
- Correct positioning with clear controls makes the operator’s task easier.
- Double filtered air cab, air ducts are distributed throughout the cab with proportional sensitive controls and air re-circulation facility. We offer the same comfort as a passenger car.
- The DL420A is equipped with a very comfortable, fully adjustable seat.
- A high-visibility indicator panel allows the operator to check essential loader functions.
- The ergonomically laid out switch panel in line with the natural movements of the body allows very convenient operation. Provision is made to install switches for additional equipment if required.

Air conditioning & defroster system

Double filtered air cab, air ducts are distributed throughout the cab with proportional sensitive controls and air re-circulation facility. We offer the same comfort as a passenger car.
Doosan reliability – whatever the job!

- Dependable performance for low lifetime cost

Doosan has been building heavy construction equipment for 40 years. This long experience is reflected in the superior design and development of our wheel loaders as well as by an extensive logistics network. The operator knows that the DOOSAN loader is a tough, durable product with large power reserves, which he can rely on to work for long periods. For DOOSAN, reliability means simplicity of design, durability and maximum uptime.

Designed to last

We pay the highest attention to the design and manufacture of structural components. Finite Element Analysis is used to ensure an extended lifetime for main structures such as the chassis, joints and lift arm. After modelling, they are subjected to intensive laboratory and field testing in extreme conditions. Ongoing statistical analysis is used to continually increase the level of reliability.

Reinforced bucket

The lower and side panels of the bucket have been reinforced with additional plates.

Reinforcements:
- On both sides - 1 area
- On lower panel - 3 areas

2-Piece type tooth

Pin-on-tooth + bolt-on adapter

Radiators installed on rubber mounts

The aluminium radiators are installed on rubber mounts to effectively dampen vibration.

Propeller shaft

A cover has been fitted to protect the oil seal from dust and foreign objects, thus wear and damage are reduced.

Radiator grille

The radiator grille is made of reinforced steel for increased shock resistance.
Transmission filters
The transmission filters are easy to reach and can be checked from ground level, like all other maintenance components.

Hydraulic test points
The pressure test points (main pressure, steering, braking, etc.) are grouped together for easy access.

Convenient transmission oil filling
The oil filter pipe is located near the articulation joint for easy access.

Transmission diagnostics
The laptop PC “monitoring” function allows the status of the transmission to be checked very easily. Disc brake wear is automatically compensated and can be checked without disassembly.

Remote engine oil & coolant drains
Remote drain valves have been installed in an easily accessible location for convenient draining of fluids (coolant, engine oil).

Large capacity transmission oil cooler
The large capacity transmission oil cooler ensures durable and stable operation of the transmission.

Easy maintenance for more uptime
A liquid crystal display conveys information about the ZF transmission. At the same time, it reports the nature of any problem. When servicing the loader, a special tool can be used to adjust the clutch discs to compensate for their wear. Additionally, by connecting a laptop computer, a complete transmission diagnostic can be performed.

Short and simple maintenance operations at long intervals mean that your machine is available on site when you need it. Our service centre in the heart of Europe has more than 40000 parts in stock to supply you with top quality components as quickly as possible.

Hydraulic oil return filter
The hydraulic oil return filter, made of glass fibre, eliminates up to 99.5% of foreign particles. It effectively protects the hydraulic circuit and extends service intervals.

Air cleaner
The forced-air cleaner removes 99% of particles. It is preceded by a high capacity Turbo pre-filter. The cleaning and cartridge replacement intervals are very long.

Central joints
The central joints of the machine are particularly robust. The attachment points are positioned to withstand bending and torsion forces. A large amount of space has been left to allow easy access to internal components.

Remote greasing ports
The front pins can be lubricated from the outside of the machine without having to crawl under it or make awkward movements to reach the lubrication ports.

Easy access
All maintenance and control points are easy to reach from ground level.

Reversible fan
The radiator fan is reversible to make cleaning of the coolers easier when the machine is operating in dusty environments.

Easy access
All maintenance and control points are easy to reach from ground level.
**Technical specifications**

**Engine**
- **Model**
  - DOOSAN DE12TIS
  - The high performance Doosan DE12TIS 6 cylinder, direct injection, turbo charged, air-air intercooler engine offers low fuel consumption and low exhaust emissions, which are well below the requirements of the Tier II legislation.
- **No. of cylinders**
  - 6
- **Rated power (Net)**
  - 206 kW (276 HP) at 2100 rpm (SAE J1995)
- **Rated power (Gross)**
  - 210 kW (282 HP) at 2100 rpm (SAE J1995)
- **Maximum torque (Gross)**
  - 130 kgf/m (1275 Nm) at 1200 rpm
- **Engine rpm low / high**
  - 975 x 27 / 2350 ± 50 rpm
- **Piston displacement**
  - 11051 cm³
- **Bore x stroke**
  - 123 mm x 155 mm
- **Starting**
  - 24 V / 6.6 kW
- **Batteries**
  - 2 x 12 V / 150 Ah
- **Air filter**
  - 3-stage air filter with Turbo 3 cyclone dust separator
- **Cooling**
  - Reversing fan to facilitate cleaning in manual mode

**Transmission**
- 4-Gear powershift transmission with 3 operating modes: manual, fully automatic or semi-automatic with “kick-down” function.
- Based on high quality components. Equipped with a modulation system for protection and smooth gear and direction changes.
- A manual transmission control lever is located to the left of the operator. Direction change function also available in automatic or semi-automatic mode. The transmission can be disengaged by the brake pedal to deliver full engine power to the hydraulics.
- A safety device prevents the engine from starting if the transmission is not in neutral.
- **Gearbox**
  - ZF 4 WG 260
- **Torque converter**
  - Simple stage / mono phase / fixed wheel stator
  - 4 Speed, full auto power-shift, countershaft, engine mounted with flexible plate
  - Stall ratio: 2985
- **Speeds km/h (Tyre 26.5-25-20FR - L3)**
  - Forward 1 / 2 / 3 / 4: 8.3 / 13.6 / 29.0 / 40.0
  - Reverse 1 / 2 / 3: 8.3 / 13.6 / 29.0
- **Maximum traction**
  - 21.5 t
- **Maximum gradeability**
  - 58% / 30°
- **Braking distance**
  - 13.8 m at 40 km/h
- **Breakout force**
  - 197 kN (20 ton)

**Axles**
- **ZF Axles**
  - Fully suspended front and rear drive axles with planetary reduction gears in the hubs. Front and rear equipped with limited slip differentials. Optimum traction in all conditions.
  - All hydraulic lines are equipped with special seals (ORFS).
- **Differential lock ratio**
  - Front (30%) / Rear (30%)
  - 1/2: 12°
- **Brakes**
  - Dual multi-disc circuit with sintered metal discs for extended service life. Braking system activated by a pump and accumulator circuits. Spring-applied, hydraulically released parking brake mounted on the transmission shaft.

**Hydraulic system**
- The hydraulic system consists of tandem vane pumps. The hydraulic control valve (2 spools) has a third port for powering an auxiliary hydraulic function (option) and is controlled by standard single lever.
- All hydraulic lines are equipped with special seals (ORFS).
- **Main pumps**
  - Tandem vane pump
  - **Maximum flow (with / without steering)**
    - 240 / 434 l/min
- **Operating pressure**
  - 250 kgf/cm² (200 bar)
- **Pilot system**
  - Automatic functions for positioning the bucket for digging as well as a function for stopping the lift arm at the desired height and low position by manual adjustment are standard.
  - A simple levelling function is also standard.
- **Filters**
  - In the oil return to the tank, the glass fibre filter has a filtering capability of 10 micron.
  - **Loading cycle (seconds)**
    - Lift arm: up: 6.0 / down: 4.2
    - Bucket dump: 1.3

**Steering system**
- Sensing type with flow amplification valve and priority valve.
- **Steering angle**
  - 40°
- **Oil flow**
  - 194 l/min
- **Steering cylinders (2)**
  - Emergency steering system with electric motor-driven hydraulic pump (option).

**Axles**
- **Cylinders**
  - Quantity
  - **Bore x rod diameter x stroke (mm)**
    - Steering: 2
    - 100 x 50 x 450

**Fluid capacities (litres)**
- **Fuel tank**
  - 367
- **Cooling system**
  - 50
- **Engine oil**
  - 25
- **Front axle**
  - 45
- **Gearbox and converter**
  - 42
- **Hydraulic system**
  - 265

**Cab**
- Spacious modular cab with excellent all-round visibility, ample storage space and cool box. Good overview of the bucket, tyres and loading area. Push button controlled air conditioning and heating with air recirculation function. Double cab air filter installed in the cab with extra protection for the operator in dusty or polluted environments.
- **Doors**
  - 1
  - **Emergency exits**
    - 2
- **Safety standards**
  - ROPS ISO 3471:2008 - SAE 1040
  - FOPS ISO 3449 - SAE J231
- **Noise levels**
  - Limit external noise: 112 dB(A) (ISO 6395, 2000/14/EC)
  - LpA operator noise: 74 dB(A) (ISO 6396)

**Pressure settings**
- **Working (pump cut-off):**
  - 200 ± 10 bar
- **Steering relief (LS port side):**
  - 185 ± 5 bar
- **Pilot control:**
  - 210 ± 5 bar
- **Brake accumulator charging:**
  - 120 bar
- **Service brake:**
  - 80 ± 3 bar
- **Fan motor:**
  - 170 ± 10 bar
- **Packing brake release:**
  - 120 ± 5 bar
- **Transmission selection pressure:**
  - 16–18 ± 1 bar
**Dimensions and operational data**

### Bucket mounting

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Teeth</th>
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<th>Teeth</th>
<th>Bolt-on edge</th>
<th>Bolt-on edge</th>
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<th>Teeth and segments</th>
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<tbody>
<tr>
<td>Capacity heaped ISO/SAE m³</td>
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<td>Static tipping load (straight) kg</td>
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<td>Static tipping load (at full turn) kg</td>
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<td>J Height at bucket pivot point mm</td>
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* Measured to the tip of the bucket teeth or bolt-on edge. All dimensions given with 26.5-25-20PR (L3) tyres.
The filling factor depends on the type of material, the working conditions and the experience of the operator.

The specific weight of the material largely depends on the level of humidity, the degree of compaction, composition, etc.

The system is automatic and allows the operator to adapt your machine to your application needs.

Load Isolation System (LIS)

The bucket is suspended using a closed accumulator to reduce material loss as well as stresses on the machine structure.

The system is automatic and depends on the speed of operation.

Some of these options may be standard in some markets. Some of these options may not be available for certain markets. Please check with your local DOOSAN dealer for more information about availability or to adapt your machine to your application needs.
Doosan Infracore
The pulse of transformation

The spirit of challenge and innovation has led Doosan. We started out as a small store in Seoul in 1896 and have expanded into a global company. Today we are engaged in the infrastructure support business (ISB), which encompasses industrial facilities, machinery, heavy equipment and construction. You can also see the Doosan brand in various other industries.

You are invited to take a closer look at the new world that is being built by Doosan, visit us at: www.doosaninfracore.com and www.doosanequipment.eu

Doosan Infracore Construction Equipment
A partner you can trust

Financial Solutions
Doosan Infracore Financial Services (DI FS) is specialised in creating financing solutions to meet a wide variety of needs. Contact your local dealer for more information.

Always a dealer near you
Our well-developed dealer network has the knowledge and experience to take the best care of our Doosan customers. No matter where you are, you’ll get the service you expect - and can rely on!

Parts & Service
• Complete parts & service support for all Doosan products
• Highest quality genuine parts
• Large, dedicated staff of factory-trained aftermarket professionals in the field